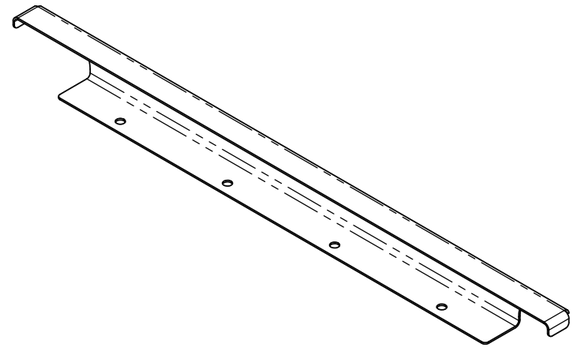

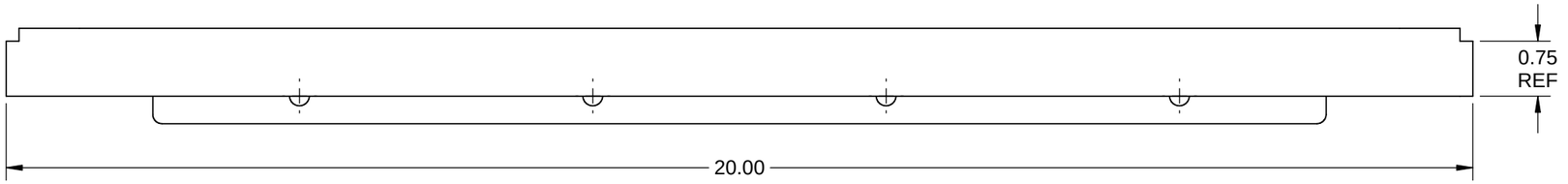

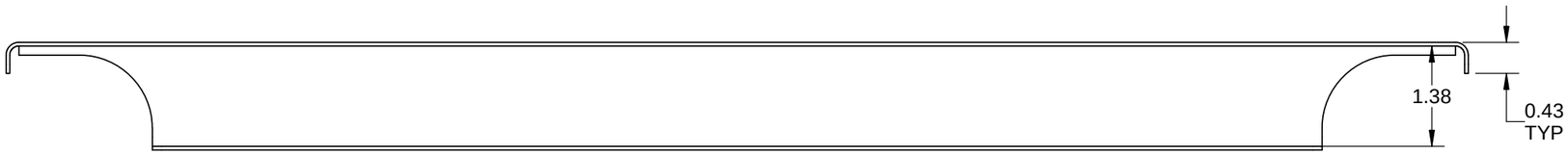

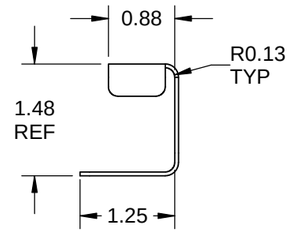

E4714-1 CHANNEL

NOTES:
1) MATERIAL: MADE FROM E4714-1F
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.86 lbs

REV.	DESCRIPTION	BY	DATE
PA3	NEW ISSUE		12.12.03

DESIGN		EAGLE COPTERS LTD	
DRAWN		CALGARY, ALBERTA, CANADA	
CHECKED		DRAWING NO. E4714	REV. PA3
MFG. APPR.			SHEET 1 OF 2
APPROVED		TITLE CHANNEL	SCALE NTS
DE APPR.			
DATE 12.12.03			

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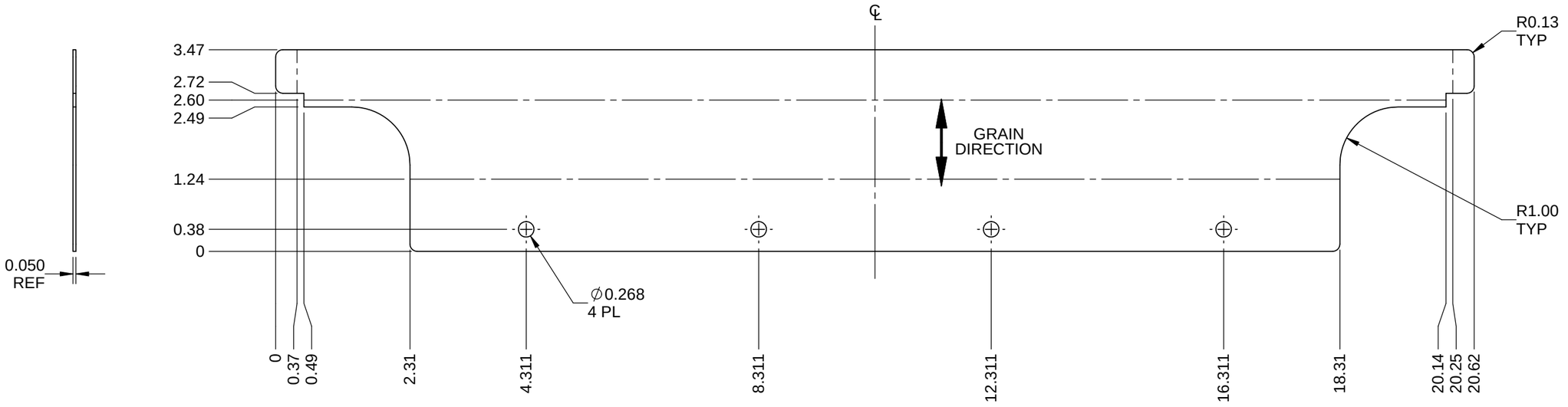

E4714-1F FLAT PATTERN

NOTES:
1) MATERIAL: AISI 301 STAINLESS STEEL SHEET, 18 GAUGE, 1/4 HARD MINIMUM
PER AMS 5517 OR AMS 5518 OR AMS 5902
OR AMS 5519 OR ASTM A666
REF DART SPEC M301S18GA
2) FINISH: ANNEALED 2B FINISH
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.86 lbs

DESIGN		**EAGLE COPTERS LTD** CALGARY, ALBERTA, CANADA
DRAWN		
CHECKED		DRAWING NO. E4714 REV. PA3 SHEET 2 OF 2
MFG. APPR.		
APPROVED		TITLE CHANNEL SCALE NTS
DE APPR.		
DATE 12.12.03		

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